

# Octabin Unloader



## Discharge system by gravity

For octabins with lower trapdoor

### TECHNICAL SPECIFICATIONS

**Flow rate:** 10 to 20 octabins/hr.

**Manufacturing:** mild steel, 304L stainless steel, 316L stainless steel

**Finishes:** RAL 9006, microblasted, electropolishing

**Installed power:** 0.1 kW (according to options)

**Operation pressure:** 6 bar

**Required dust collecting flow rate:** 300 m<sup>3</sup>/hr.\*

\*may vary according to the treated material

**Ergonomic access height for unlacing** (height of sight): 1,550 mm.



## By suction pipe

For all types of octabins

### TECHNICAL SPECIFICATIONS

**Flow rate:** 10 to 15 octabins/hr.

**Manufacturing:** mild steel, 304L stainless steel, 316L stainless steel

**Finishes:** RAL 9006, microblasted, electropolishing

This system is meant to be coupled with our VFlow® range of vacuum pumps, you can find more information in our Pneumatic Conveying documentation.



# Octabin Unloader



## Octabin tilting system

For octabins with lateral emptying flap

### TECHNICAL SPECIFICATIONS

**Flow rate:** 10 to 20 octabins/hr.

**Manufacturing:** mild steel, 304L stainless steel, 316L stainless steel

**Finishes:** RAL 9006, microblasted, electropolishing

**Installed power:** 0.1 kW (according to options)

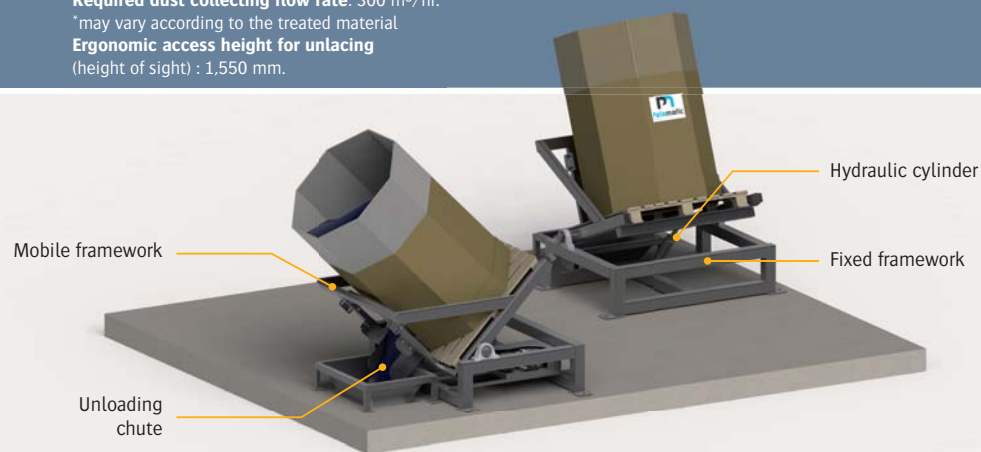
**Operation pressure:** 6 bar

**Required dust collecting flow rate:** 300 m<sup>3</sup>/hr.\*

\*may vary according to the treated material

**Ergonomic access height for unlacing**

(height of sight) : 1,550 mm.



## Octabin dumping system

For all types of octabins

### TECHNICAL SPECIFICATIONS

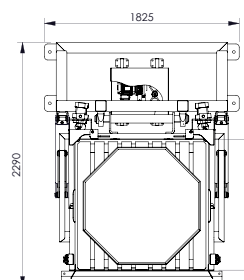
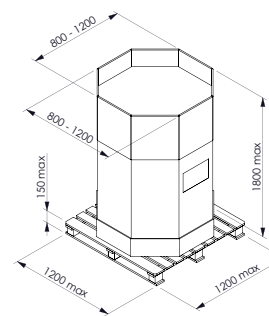
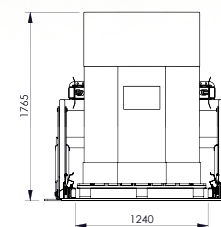
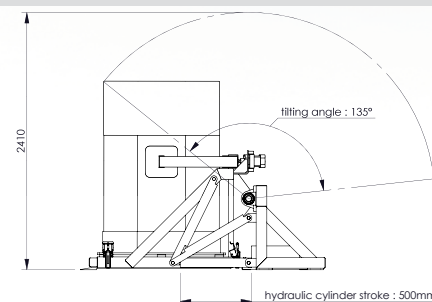
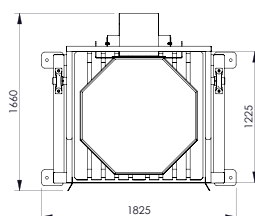
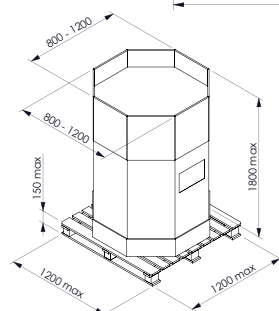
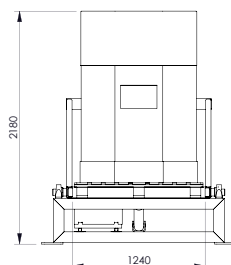
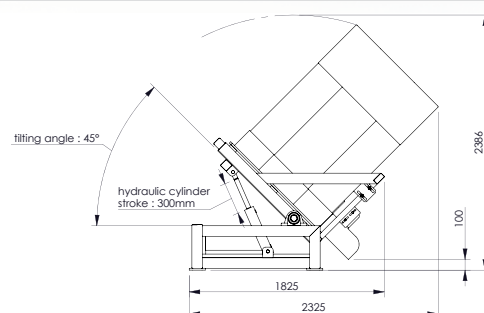
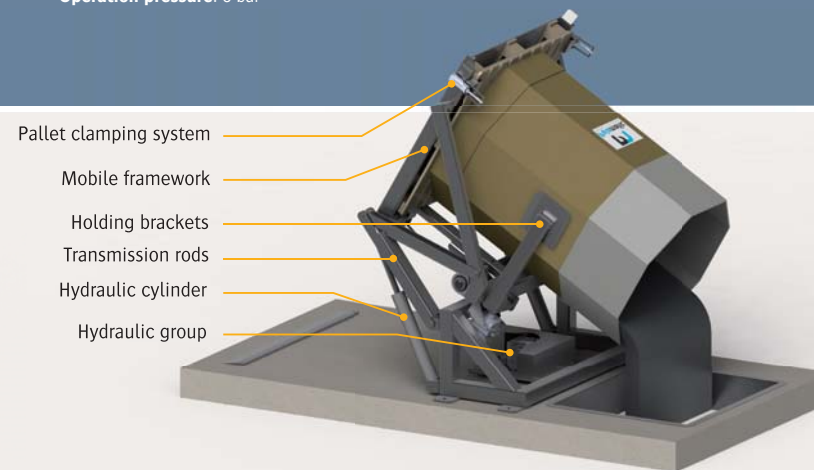
**Flow rate:** 30 to 50 octabins/hr.

**Manufacturing:** mild steel, 304L stainless steel, 316L stainless steel

**Finishes:** RAL 9006, microblasted, electropolishing

**Installed power:** 1.5 kW

**Operation pressure:** 6 bar



# Octabin Unloader



## Octabin inverting system

### THE SOLUTION FOR EMPTYING YOUR OCTABINS FROM ANY FEEDING POINT

This unload station permits to transfer temporarily the content of your octabins into a receiving hopper. These hoppers with wheels can be manipulated by a user or by a forklift to be emptied onto your various loading points. Hopper and pallet clamping systems, holding brackets and gearwheel with highly resistant bearing permit to invert octabins safely.

### TECHNICAL SPECIFICATIONS

**Flow rate:** 20 to 30 octabins/hr.  
**Manufacturing:** mild steel, 304L stainless steel, 316L stainless steel  
**Finishes:** RAL 9006, microblasted, electropolishing  
**Installed power:** 1.5 kW  
**Average power consumption:** 0.8 kW  
**Air consumption:** 5.2 Nm<sup>3</sup>/hr.  
**Operation pressure:** 6 bar  
**Inlet TOR:** 3  
**Outlet TOR:** 7  
**Maximum dimension of octabins**  
**Length x Width x Height:** 1.200 x 1.200 x 1.800 mm  
 Custom-made models are also available

### OPERATING SEQUENCE

**AVERAGE TIME OF A COMPLETE CYCLE: 4 MIN.**

1. Manual positioning of the empty hopper on wheels
2. Clamping, lifting and inverting of the hopper
3. Octabin positioning on its pallet through a pallet truck or forklift
4. Pallet clamping by 4 jaws and holding of the octabin with 2 holding side brackets
5. Docking the hopper which fits over the octabin, then turning of the whole system
6. Release of the octabin overturned on the hopper (the pallet stays on the top)
7. Extraction of the hopper carrying the octabin, manually or with a forklift
8. Manual positioning of the empty hopper on wheels
9. Clamping, lifting and inverting of the hopper
10. Lowering and releasing of the empty pallet
11. Removing of the empty pallet, then positioning of a new octabin

