

# Bin Activator

Flow rates from 5 to 320 m<sup>3</sup>/h.  
Range: diameters from 400 mm to 3,000 mm  
Mild steel, stainless steel 304 L, stainless steel 316 L manufacturing

## TO FACILITATE THE EXTRACTION OF POWDERS UNDER SILOS

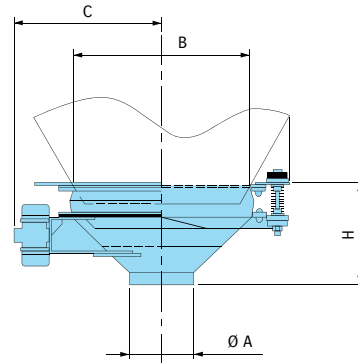
The vibrating bin activator is an extraction device which, through controlled vibration, ensures a continuous flow of the material inside the silos and hoppers. It is made of a weld-free manufacturing steel or stainless steel cone, a flange seal integrated on the bottom and top parts, suspension brackets connected to the silo and one or two electric vibrators.

## ▶ OPERATING MODE

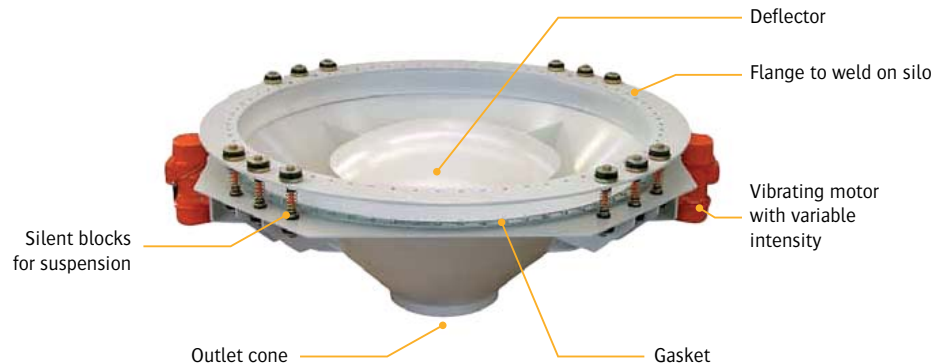
One or two electric vibrators are mounted on both sides of the main structure and induce a vibration of the entire bottom, without vibrating the silo above it. During extraction, the bin activator performs a circular movement which is transmitted to the material inside the silo and therefore provides a uniform flow.

## ▶ DIMENSIONS

Size in mm.	ØA	B	C	H	Motors	Kg
Ø 400	114	380	427	330	1	59
Ø 750	219	730	609	456	1	99
Ø 1.500	323	1,480	1,120	774	1	475
Ø 1.800	323	1,780	1,194	924	2	726
Ø 2.100	406	2,080	1,420	1,033	2	881



## ▶ TECHNICAL DESCRIPTION



## ▶ ADVANTAGES

- Mechanical extraction without air or vibration: no contamination or compaction
- Mounting under the silo with a single flange
- Independent work of the load with a complete emptying of the silo
- Reduced energy consumption, low power
- Tight and silent operation
- Easy settlement: rotating flange, adjustable length, flexible or rigid dosing
- Fast assembly
- Easy adaptation of recovery or transfer module
- Compact, reduced ground clearance of the silo
- Compact and robust construction
- Dosing accuracy regardless of the amount of powder contained in the silo
- 70% less welds than traditional bin activators
- Available in ATEX zone 22
- Seamless cone with increased thickness
- Seals range including a FDA approved food version and a compatibility with high temperature materials

## PALAMATIC PROCESS EXAMPLES OF INSTALLATIONS

